CATERPILLAR

Operation and Maintenance Manual

432F2 BACKHOE LOADER

S/N LYJ00001-UP

Tip; Use Bookmarks panel to navigate

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SEBU9213-10 422F2, 426F2, 428F2, 432F2, 434F2 and 444F2
Backhoe Loaders _____ 2

Foreword 2
Maintenance Section 6
Operation Section 227
Product Information Section 421
Reference Information Section 497
Safety Section 507
Warranty Section 574

Product: BACKHOE LOADER
Model: 432F2 BACKHOE LOADER LYJ
Configuration: 432F2 Side Shift Backhoe Loader LYJ00001-UP (MACHINE) POWERED BY C4.4 Engine

Operation and Maintenance Manual
422F2, 426F2, 428F2, 432F2, 434F2 and 444F2 Backhoe Loaders

Media Number -SEBU9213-10 **Publication Date -01/02/2015** **Date Updated -14/08/2017**

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Foreword

Literature Information

This manual should be stored in the operator's compartment in the literature holder or seat back literature storage area.

This manual contains safety information, operation instructions, transportation information, lubrication information and maintenance information.

Some photographs or illustrations in this publication show details or attachments that can be different from your machine. Guards and covers might have been removed for illustrative purposes.

Continuing improvement and advancement of product design might have caused changes to your machine which are not included in this publication. Read, study and keep this manual with the machine.

Whenever a question arises regarding your machine, or this publication, please consult your Cat dealer for the latest available information.

Safety

The safety section lists basic safety precautions. In addition, this section identifies the text and locations of warning signs and labels used on the machine.

Read and understand the basic precautions listed in the safety section before operating or performing lubrication, maintenance and repair on this machine.

Operation

The operation section is a reference for the new operator and a refresher for the experienced operator. This section includes a discussion of gauges, switches, machine controls, attachment controls, transportation and towing information.

Photographs and illustrations guide the operator through correct procedures of checking, starting, operating and stopping the machine.

Operating techniques outlined in this publication are basic. Skill and techniques develop as the operator gains knowledge of the machine and its capabilities.

Maintenance

The maintenance section is a guide to equipment care. The Maintenance Interval Schedule (MIS) lists the items to be maintained at a specific service interval. Items without specific intervals are listed under the "When Required" service interval. The Maintenance Interval Schedule lists the page number for the step-by-step instructions required to accomplish the scheduled maintenance. Use the Maintenance Interval Schedule as an index or "one safe source" for all maintenance procedures.

Maintenance Intervals

Use the service hour meter to determine servicing intervals. Calendar intervals shown (daily, weekly, monthly, etc.) can be used instead of service hour meter intervals if they provide more convenient servicing schedules and approximate the indicated service hour meter reading. Recommended service should always be performed at the interval that occurs first.

Under extremely severe, dusty or wet operating conditions, more frequent lubrication than is specified in the maintenance intervals chart might be necessary.

Perform service on items at multiples of the original requirement. For example, at every 500 service hours or 3 months, also service those items listed under every 250 service hours or monthly and every 10 service hours or daily.

California Proposition 65 Warning

Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm.

Battery posts, terminals and related accessories contain lead and lead compounds. **Wash hands after handling.**

Certified Engine Maintenance

Proper maintenance and repair is essential to keep the engine and machine systems operating correctly. As the heavy duty off-road diesel engine owner, you are responsible for the performance of the required maintenance listed in the Owner Manual, Operation and Maintenance Manual, and Service Manual.

It is prohibited for any person engaged in the business of repairing, servicing, selling, leasing, or trading engines or machines to remove, alter, or render inoperative any emission related device or element of design installed on or in an engine or machine that is in compliance with the regulations (40 CFR Part 89). Certain elements of the machine and engine such as the exhaust system, fuel system, electrical system, intake air system and cooling system may be emission related and should not be altered unless approved by Caterpillar.

Machine Capacity

Additional attachments or modifications may exceed machine design capacity which can adversely affect performance characteristics. Included would be stability and system certifications such as brakes, steering, and rollover protective structures (ROPS). Contact your Cat dealer for further information.

Cat Product Identification Number

Effective First Quarter 2001 the Cat Product Identification Number (PIN) has changed from 8 to 17 characters. In an effort to provide uniform equipment identification, Caterpillar and other construction equipment manufacturers are moving to comply with the latest version of the product identification numbering standard. Non-road machine PINs are defined by ISO 10261. The new PIN format will apply to all Cat machines and generator sets. The PIN plates and frame marking will display the 17 character PIN. The new format will look like the following:

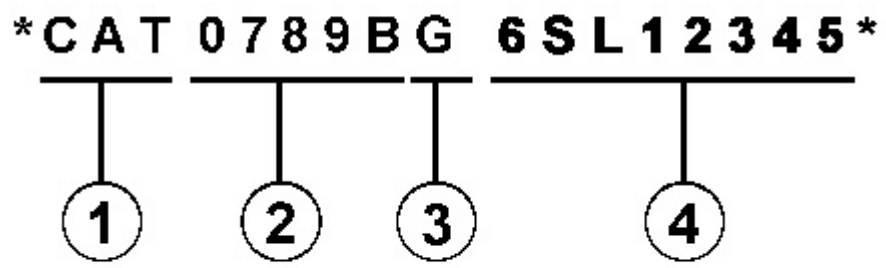

Illustration 1 g00751314

Where:

1. Caterpillar's World Manufacturing Code (characters 1-3)

2. Machine Descriptor (characters 4-8)

3. Check Character (character 9)

4. Machine Indicator Section (MIS) or Product Sequence Number (characters 10-17). These were previously referred to as the Serial Number.

Machines and generator sets produced before First Quarter 2001 will maintain their 8 character PIN format.

This is the sample of the manual

Click on the download link for complete manual

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Components such as engines, transmissions, axles, etc. and work tools will continue to use an 8 character Serial Number (S/N).

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Air Cleaner Dust Valve - CleanInspect 5
Axle Breathers - CleanReplace 7
Backhoe Boom, Stick, Bucket, and Cylinder Bearings - Lubricate 9
Backup Alarm - Test 13
Battery - Recycle 14
Battery or Battery Cable - InspectReplace 15
Belts - InspectAdjustReplace 16
Braking System - Test 19
Bucket Cutting Edges - InspectReplace 22
Bucket Tips - InspectReplace 24
Cab Filter (Fresh Air) - CleanInspectReplace 26
Cab Filter (Recirculation) - CleanInspectReplace 29
Cab Interior - Clean 31
Capacities (Refill) 32
Cooling System Coolant (ELC) - Change 34
Cooling System Coolant Extender (ELC) - Add 39
Cooling System Coolant Level - Check 41
Cooling System Coolant Sample (Level 1) - Obtain 43
Cooling System Coolant Sample (Level 2) - Obtain 45
Cooling System Water Temperature Regulator - CleanReplace 47
Differential Oil (Front) - Change 49
Differential Oil (Rear) - Change 51
Differential Oil Level (Front) - Check 54
Differential Oil Level (Rear) - Check 55
Differential Oil Sample (Front) - Obtain 57
Differential Oil Sample (Rear) - Obtain 58
Drive Shaft Spline - Lubricate 59
Engine Air Filter Element - CleanReplace 61
Engine Air Precleaner - InspectClean 67
Engine Compartment - Clean 70

Engine Oil and Filter - Change 71
Engine Oil Level - Check 74
Engine Oil Sample - Obtain 76
Engine Valve Lash - Check 77
Extendable Stick Pads - InspectAdjust 78
Film (Product Identification) - Clean 80
Final Drive Oil (Front) - Change 83
Final Drive Oil (Rear) - Change 85
Final Drive Oil Level (Front) - Check 88
Final Drive Oil Level (Rear) - Check 90
Final Drive Oil Sample (Front) - Obtain 92
Final Drive Oil Sample (Rear) - Obtain 93
Fuel System - Prime 94
Fuel System Primary Filter (Water Separator) - Replace 97
Fuel System Secondary Filter - Replace - If Equipped 99
Fuel System Water Separator - Drain 102
Fuel Tank Strainer - Replace 104
Fuel Tank Water and Sediment - Drain 110
Fuses - Replace 112
Hydraulic Coupling Quick Disconnect - CleanInspect 118
Hydraulic Oil Sample - Obtain 119
Hydraulic System Oil - Change 121
Hydraulic System Oil Filter - Replace 125
Hydraulic System Oil Level - Check 129
Kingpin Bearings (Front) - Lubricate - Two-Wheel Drive Only 132
Lift Cylinder Brace - Connect and Disconnect 133
Loader Bucket, Cylinder, and Linkage Bearings - Lubricate 136
Locks - Lubricate 141
Lubricant Viscosities - Fluids Recommendations 146
Maintenance Interval Schedule 153

Oil Filter - Inspect 157
Parking Brake - CheckAdjust 159
Power Sideshift Stabilizer Wear Pads - Inspect - If Equipped 162
Quick Coupler - Clean 163
Quick Coupler - Lubricate - Hydraulic Pin Grabber Quick Coupler (If Equipped) 165
Quick Coupler - Lubricate - If Equipped 167
Radiator Core - Clean 170
Receiver Dryer (Refrigerant) - Replace 173
Rollover Protective Structure (ROPS) - Inspect 175
S·O·S Information 177
Seat Belt - Inspect 178
Seat Belt - Replace 180
Sideshift Stabilizer Wear Pads - InspectAdjust 182
Stabilizer - CleanInspect 185
Swing Frame and Cylinder Bearings - LubricateInspect 186
System Pressure Release 189
Tire Inflation - Check 191
Tire Inflation Pressure Adjustment 192
Tire Inflation with Air 193
Tire Shipping Pressure 194
Transmission Magnetic Screen - Clean 196
Transmission Oil - Change 199
Transmission Oil Filter - Replace 203
Transmission Oil Level - Check 206
Transmission Oil Sample - Obtain 208
Welding on Machines and Engines with Electronic Controls 210
Wheel Bearings (Front) - Lubricate - Two-Wheel Drive (426F2 only) 212
Wheel Bearings (Front) - Lubricate - Two-Wheel Drive 214

Wheel Nut Torque - Check 216
Window Washer Reservoir - Fill 217
Window Wipers - InspectReplace 219
Windows - Clean 220

Product: BACKHOE LOADER
Model: 432F2 BACKHOE LOADER LYJ
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Operation and Maintenance Manual
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Media Number -SEBU9213-10 **Publication Date -01/02/2015** **Date Updated -14/08/2017**

i06827484

Air Cleaner Dust Valve - Clean/Inspect

SMCS - 1051

Service the air filter elements when the alert indicator for air filter restriction lights. Refer to Operation and Maintenance Manual, "Alert Indicators"
for information about the indicator.

1. Open the engine access door.
2. The air filter housing is located in the engine compartment.

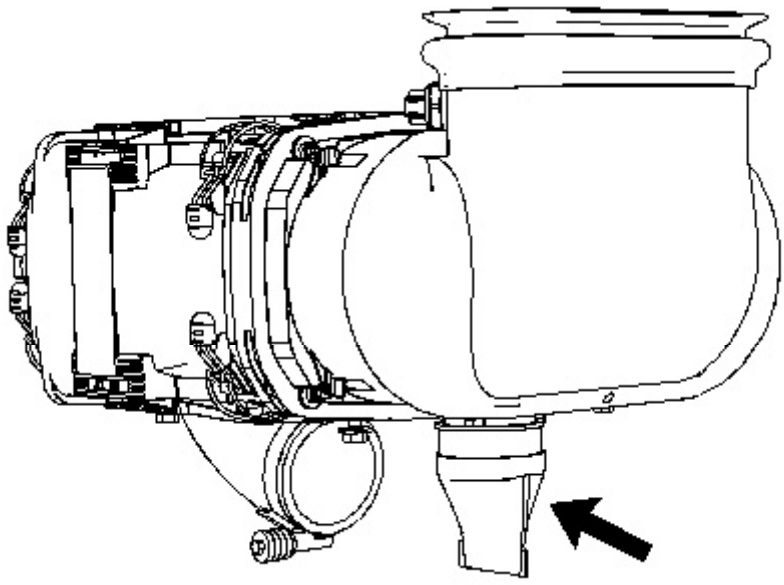

Illustration 1 g06132411
For all models except 426F2

3. Check the air cleaner dust valve after every ten service hours or at the end of each day. Actuate the valve by squeezing the lips of the valve in order to remove any accumulated debris.

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Media Number -SEBU9213-10 **Publication Date -01/02/2015** **Date Updated -14/08/2017**

i02436158

Axle Breathers - Clean/Replace

SMCS - 3278-070-BRE; 3278-510-BRE

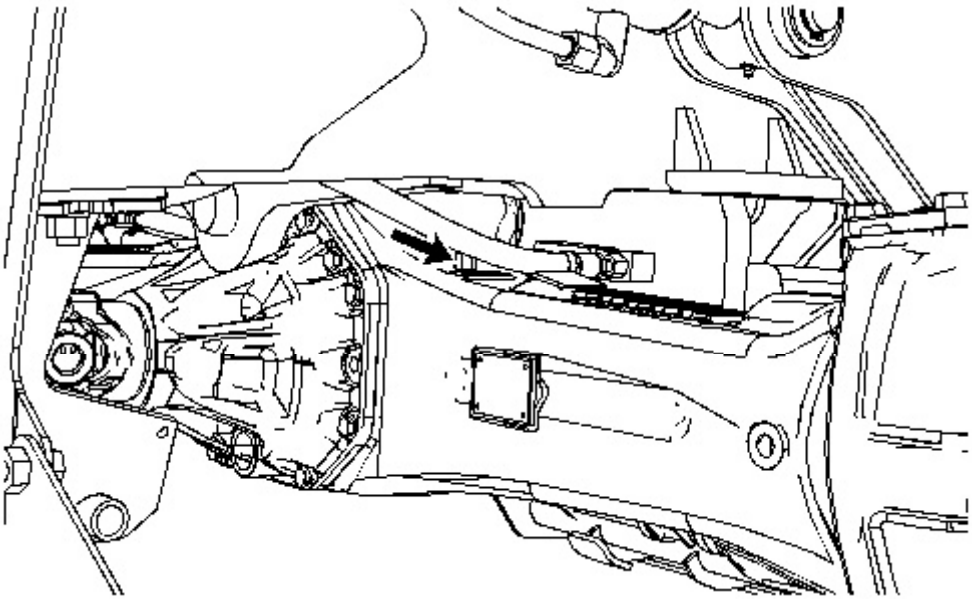

Illustration 1 g01216797

The front axle breather is located on the top right side of the differential housing.

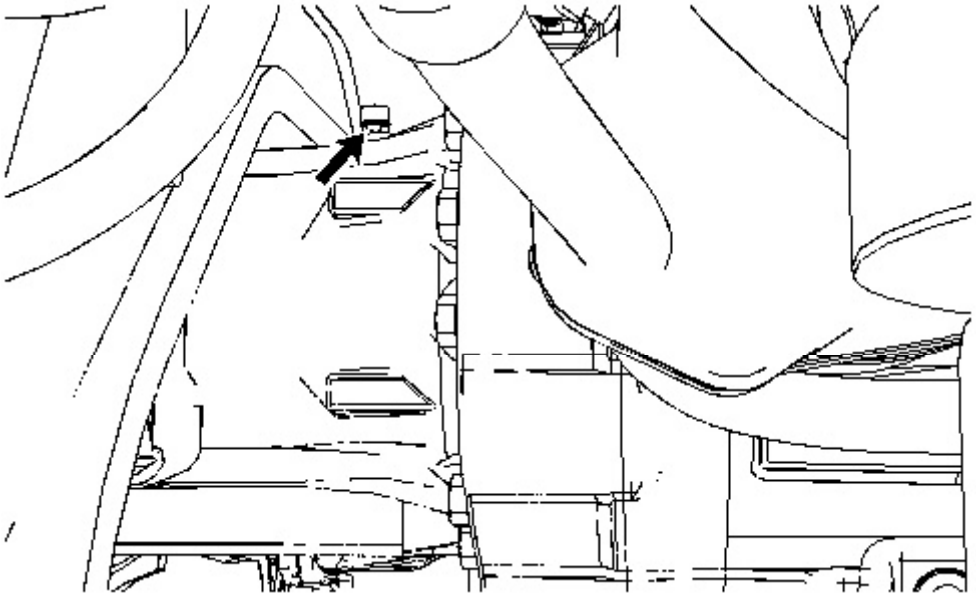

Illustration 2 g01216798

The rear axle breather is located to the left of the differential housing.

1. Clean the area around the breathers. Remove the breather from the front axle.
2. Wash the breather in clean nonflammable solvent. Wipe the breather dry and check the breather for damage.
3. Install the clean breather back into the axle. Replace the breather if the breather is damaged.

   Note: Make sure that the slot in the breather is parallel to the axle housing.

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Media Number -SEBU9213-10 **Publication Date -01/02/2015** **Date Updated -14/08/2017**

i06791753

Backhoe Boom, Stick, Bucket, and Cylinder Bearings - Lubricate

SMCS - 6501-086-BD; 6502-086-BD; 6503-086-BD; 6511-086-BD; 6512-086-BD; 6533-086-BD; 7562-086-BD

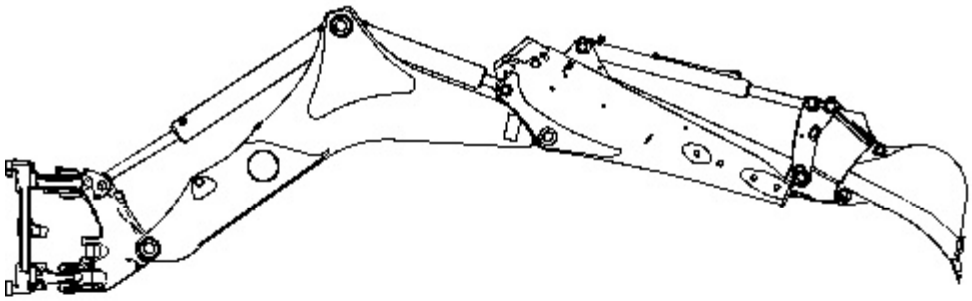

Illustration 1 g01936699
For all models except 426F2

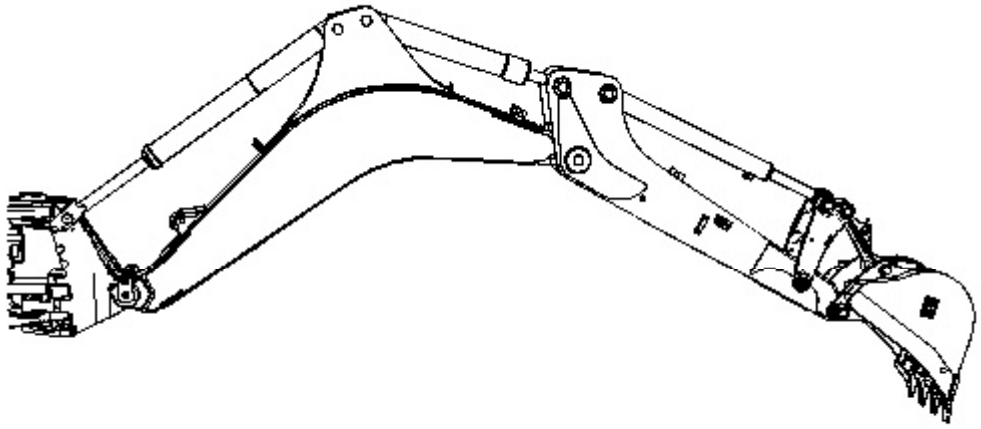

Illustration 2 g06116191

426F2

Position the backhoe into the service position that is shown above. Lower the bucket to the ground. Relieve the hydraulic pressure and remove the load from the greased joints.

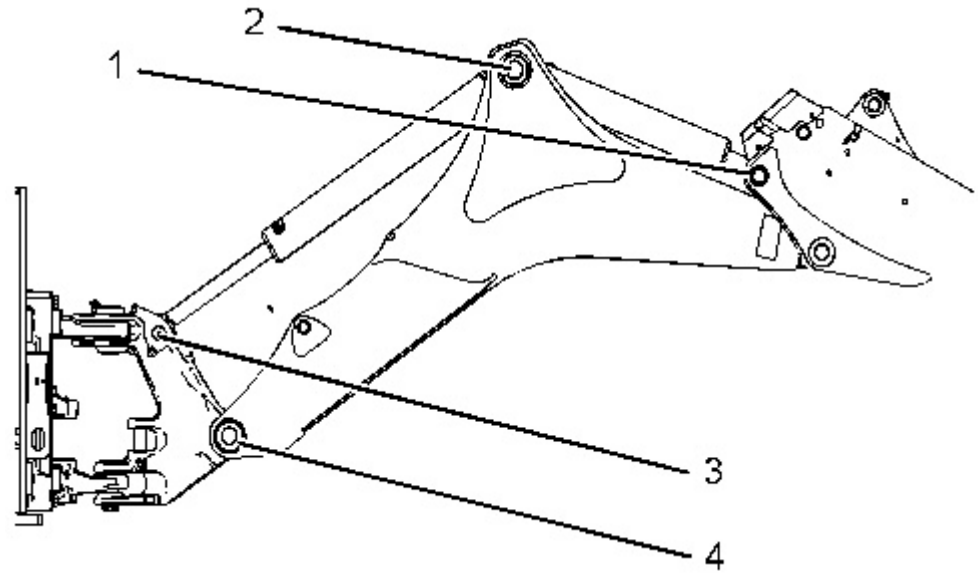

Illustration 3 g01936701

For all models except 426F2

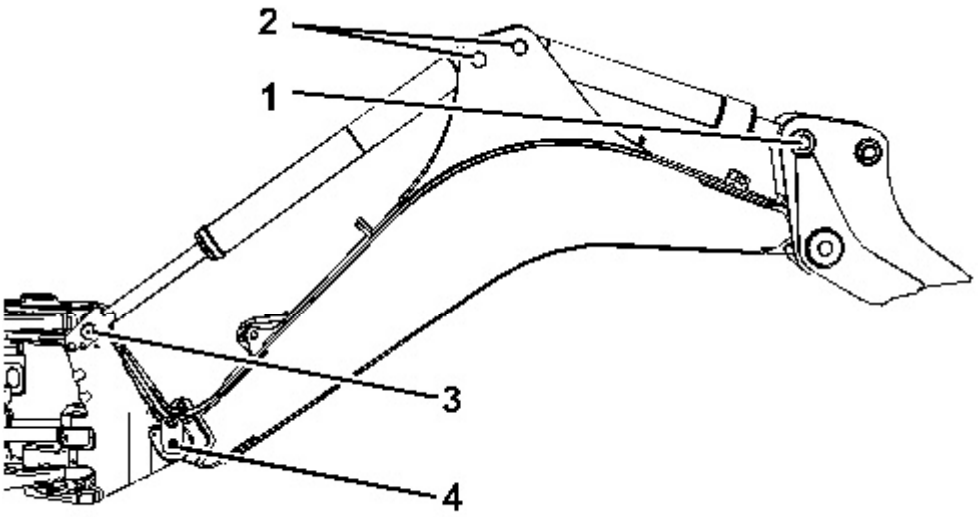

Illustration 4 g06116794

426F2

Apply lubricant to the grease fitting (1) for the rod end of the stick cylinder.

Apply lubricant to the grease fitting (2) for the head end of the boom cylinder and the head end of the stick cylinder.

Apply lubricant to the grease fitting (3) for the rod end of the boom cylinder.

Apply lubricant to the grease fitting (4) for the boom pivot. There is one grease fitting on each side of the machine.

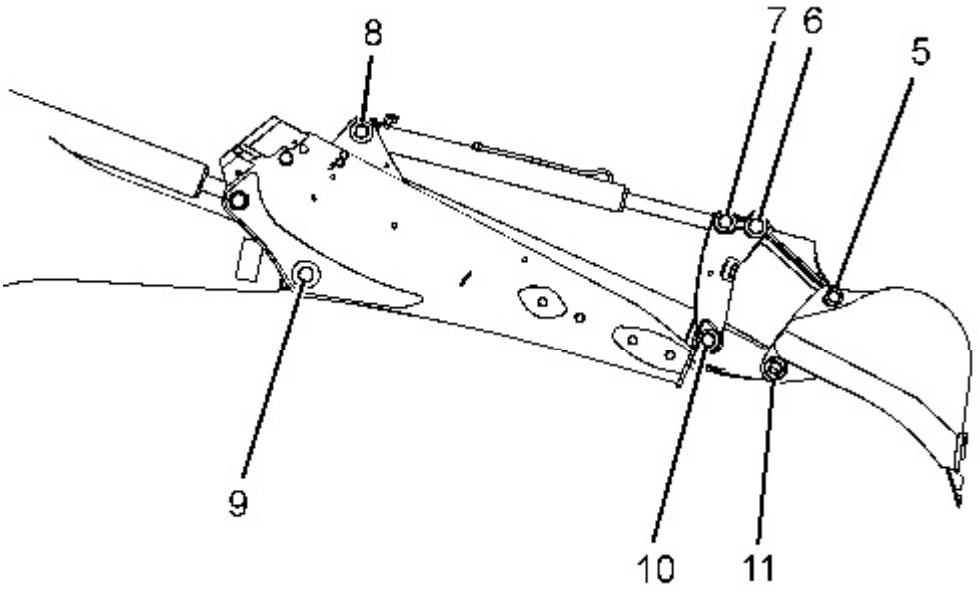

Illustration 5 g01936702

For all models except 426F2

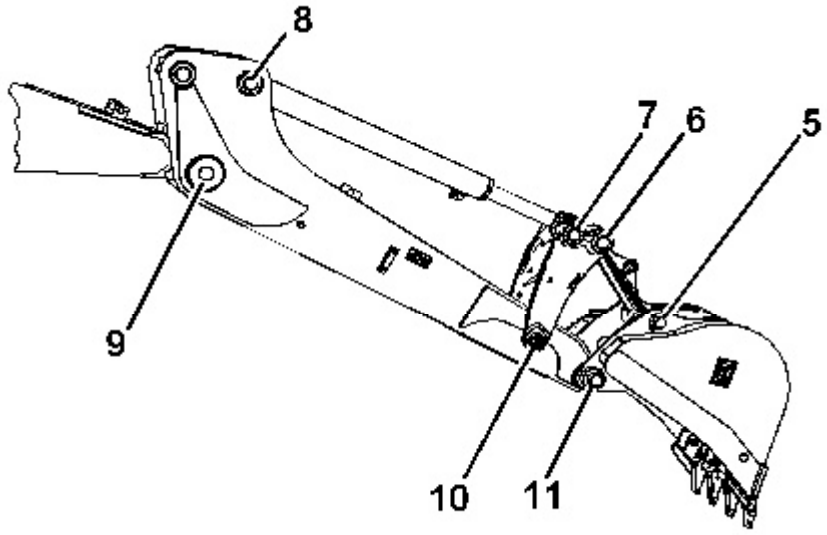

Illustration 6 g06116796

426F2

Apply lubricant to the grease fitting (5) for the bucket pivot pin.

Apply lubricant to the grease fitting (6) for the link.

Apply lubricant to the grease fitting (7) for the rod end of the bucket cylinder.

Apply lubricant to the grease fitting (8) for the head end of the bucket cylinder.

Apply lubricant to the grease fitting (9) for the pivot pin for the stick.

Apply lubricant to the grease fitting (10) for the pivot pin. There is one grease fitting on each side of the machine.

Apply lubricant to the grease fitting (11) for the pivot pin.

There is a total of 17 grease fittings.

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Media Number -SEBU9213-10 **Publication Date -01/02/2015** **Date Updated -14/08/2017**

i00080741

Backup Alarm - Test

SMCS - 7406-081

Turn the engine start switch key to ON in order to perform the test.

Apply the service brake. Move the transmission direction control lever to REVERSE position.

The backup alarm should immediately sound. The backup alarm will continue to sound until the transmission direction control lever is moved to the NEUTRAL position or to the FORWARD position.

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422F2, 426F2, 428F2, 432F2, 434F2 and 444F2 Backhoe Loaders
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i06543763

Battery - Recycle

SMCS - 1401-561

Always recycle a battery. Never discard a battery.

Always return used batteries to one of the following locations:

- A battery supplier
- An authorized battery collection facility
- Recycling facility

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i01833495

Battery or Battery Cable - Inspect/Replace

SMCS - 1401-040; 1401-510; 1402-510; 1402-040

1. Turn the engine start switch to the OFF position. Turn all switches to the OFF position.
2. Disconnect the negative battery cable from the frame.

   Note: Do not allow the disconnected battery cable to contact the frame of the machine.
3. Disconnect the negative battery cable at the battery.
4. Inspect the battery terminals and inspect the battery cables. Keep the terminals clean and keep the terminals coated with petroleum jelly.
5. Perform the necessary repairs. Replace the cable or the battery, as needed.
6. Connect the negative battery cable at the battery.
7. Connect the battery cable to the frame of the machine.
8. Install the engine start switch key.

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i06896532

Belts - Inspect/Adjust/Replace

SMCS - 1357-025; 1357-040; 1357-510

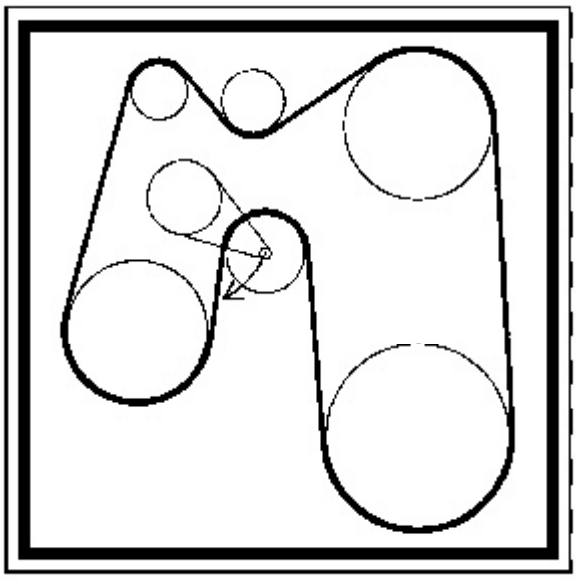

Illustration 1 g03507446
Belt Routing Film: Machines with A/C

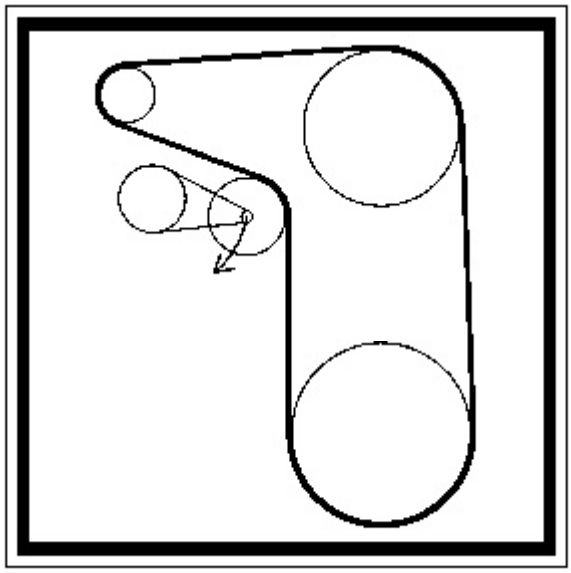

Illustration 2 g03518922

Belt Routing Film: Machines without A/C

If new belts are installed, check belt adjustment after 30 minutes of operation. For multiple belt drive applications, always replace the belts in matched sets. Replacing only one belt of a matched set will cause the new belt to carry more load because the older belts are stretched. The additional load on the new belt could cause the new belt to break.

1. Open the hood.

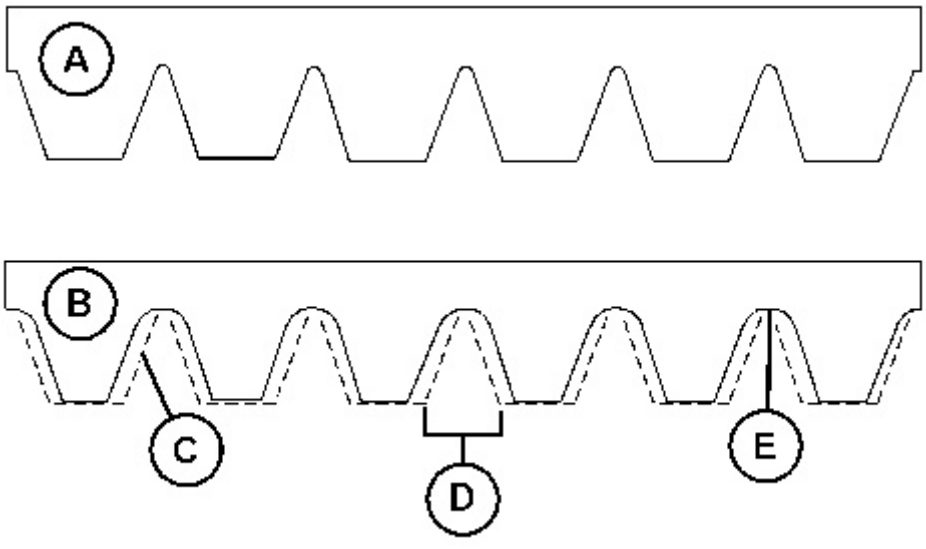

Illustration 3 g06114636

(A) New belt
(B) Worn belt

2. Inspect the condition of the serpentine belt. Over time the belt ribs will lose material (C). The space between the ribs will increase (D). The loss of material will cause the pulley

sheave to contact the belt valley. This will lead to belt slippage and accelerated wear (E). Replace the belt if the belt is worn or frayed.

Note: The serpentine belt is the self-adjusting type. There is no adjustment of the tension.

3. Close the hood.

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i06200974

Braking System - Test

SMCS - 4251-081; 4267-081

Service Brake Holding Ability Test

Check the area around the machine. Make sure that the machine is clear of personnel and clear of obstacles.

Test the brakes on a dry, level surface.

Fasten the seat belt before you test the brakes.

The following test is used to determine if the service brake is functional. This test is not intended to measure the maximum brake holding effort. The brake holding effort that is required to sustain a machine at a specific engine rpm varies depending on the machine. The variations are the differences in the engine setting, in the power train efficiency, and in the brake holding ability, etc.

1. Start the engine. Raise the bucket slightly.
2. Apply the service brake. Release the parking brake.
3. For machines with an autoshift transmission, move the transmission control lever to FOURTH SPEED FORWARD and place the autoshift control switch in manual mode. For machines with a manual transmission, move the transmission control lever to THIRD SPEED FORWARD.
4. Gradually increase the engine speed to high idle. The machine should not move.

WARNING

If the machine begins to move, reduce the engine speed immediately and engage the parking brake.

5. Reduce the engine speed to low idle. Move the transmission to NEUTRAL. Engage the parking brake. Lower the bucket to the ground. Stop the engine.

NOTICE

If the machine moved while testing the brakes, contact your Caterpillar dealer. Have the dealer inspect and, if necessary, repair the service brake before returning the machine to operation.

Secondary Brake Holding Ability Test

Check the area around the machine. Make sure that the machine is clear of personnel and clear of obstacles.

Test the brakes on a dry, level surface.

Fasten the seat belt before you test the brakes.

The following tests are used to determine if the parking brake is functional. These tests are not intended to measure the maximum brake holding effort. The brake holding effort that is required to sustain a machine at a specific engine rpm varies depending on the machine. The variations are the differences in the engine setting, in the power train efficiency, and in the brake holding ability, etc.

1. Start the engine. Raise the bucket slightly.

2. Engage the parking brake.

3. With the parking brake applied, move the transmission control lever to the FORWARD position. With the parking brake applied, move the transmission control lever to the REVERSE position.

   Note: The parking brake indicator light should come on and the parking brake alarm should sound if machine ground speed is above 6 km/h (3.7 mph) with the secondary brake still engaged.

   Note: Your machine is equipped with a featured called park brake drive through. With the parking brake applied, move the transmission control lever to FORWARD then to NEUTRAL and back to FORWARD, then gradually increase engine speed and the machine will move. Parking brake drive through can also be done by moving the transmission control lever to REVERSE then to NEUTRAL and back to REVERSE, then gradually increase engine speed and the machine will move.

4. Gradually increase the engine speed to high idle. The machine should not move.

If the machine begins to move, reduce the engine speed immediately and apply the service brake pedal.

---

5. Reduce the engine speed. Move the transmission to NEUTRAL. Lower the bucket to the ground. Stop the engine.

NOTICE

If the machine moved while testing the brakes, contact your Caterpillar dealer.

Have the dealer inspect and, if necessary, repair the parking brakes before returning the machine to operation.

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i01920076

Bucket Cutting Edges - Inspect/Replace

SMCS - 6801-040; 6801-510

WARNING

Personal injury or death can result from bucket falling.

Block the bucket before changing bucket cutting edges.

1. Raise the bucket. Place a block under the bucket.
2. Lower the bucket to the blocking.

   Do not block up the bucket too high. Block up the bucket so that the bucket is high enough to remove the cutting edges and the end bits.
3. Remove the bolts. Remove the cutting edge and the end bits.
4. Clean the contact surfaces.
5. Use the opposite side of the cutting edge, if this side is not worn.
6. Install a new cutting edge, if both edges are worn.
7. Install the bolts. Tighten the bolts to the specified torque.
8. Raise the bucket. Remove the blocks.
9. Lower the bucket to the ground.
10. After a few hours of operation, check the bolts for proper torque.

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